



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Handwritten signature: KAR
Handwritten: 5
Handwritten: DAS 21 9-08

RBEL135M-2905-101-03
Job Sheet 188362



Part No: RBEL135M-2905-101-03

Job Qty: 4 ea

Part Name: Bottom Cover



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/8/19

Job Tracking No:

Due Date: 1/24/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEL135M-2905-101 REV 9 IPP REV A 18.05.24 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	1/24/19	1/24/19	0.00	0.00	Start Up Waterjet2		
110	Waterjet - Omax - 1	4 pcs	1/24/19	1/24/19	0.00	0.40	Waterjet 2, OMAX		<i>Handwritten: 19/01/19</i>
120	QC	4 pcs	1/24/19	1/24/19	0.00	0.00	QC2 Waterjet-2		<i>Handwritten: 19/01/19</i>
130	QC	4 pcs	1/24/19	1/24/19	0.00	0.00	QC8-1		<i>Handwritten: 19/01/19</i>
150	Outsource	4 pcs	1/24/19	1/24/19			ATG001-VC	5	<i>Handwritten: 19-01-19</i>
160	Packaging	4 pcs	1/24/19	1/24/19	0.00	0.00	Packaging2		<i>Handwritten: 19-01-19</i>
170	QC	4 pcs	1/24/19	1/24/19	0.00	0.00	QC6		<i>Handwritten: 19-01-19</i>
180	Packaging	4 pcs	1/24/19	1/24/19	0.00	0.00	Packaging3-1		<i>Handwritten: 19-01-19</i>
190	QC21-SA	4 Ea	1/24/19	1/24/19	0.00	0.00	QC21		<i>Handwritten: 19-01-19</i>

Part Op 110 - 1-Cut as per DWG. DWG. Rev: *Handwritten: 9* PROG. Rev: *Handwritten: 9* 2-Deburr if necessary
Descriptions: 150 - Issue P/O to Groupe Atech; PO *Handwritten: 042268* -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2
CLASS 1, Water sealant -Certificate of Conformity is required
160 - C of C is required.

Handwritten: GA135

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	.6600 sf (.165 ea)	90-Start up Operation	<i>Handwritten: 5018009</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	1	55	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

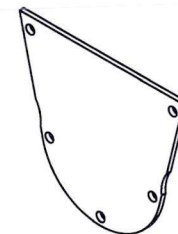
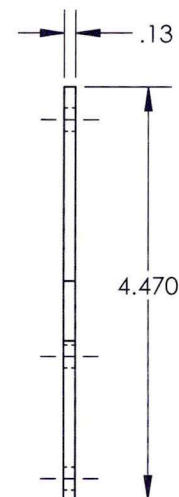
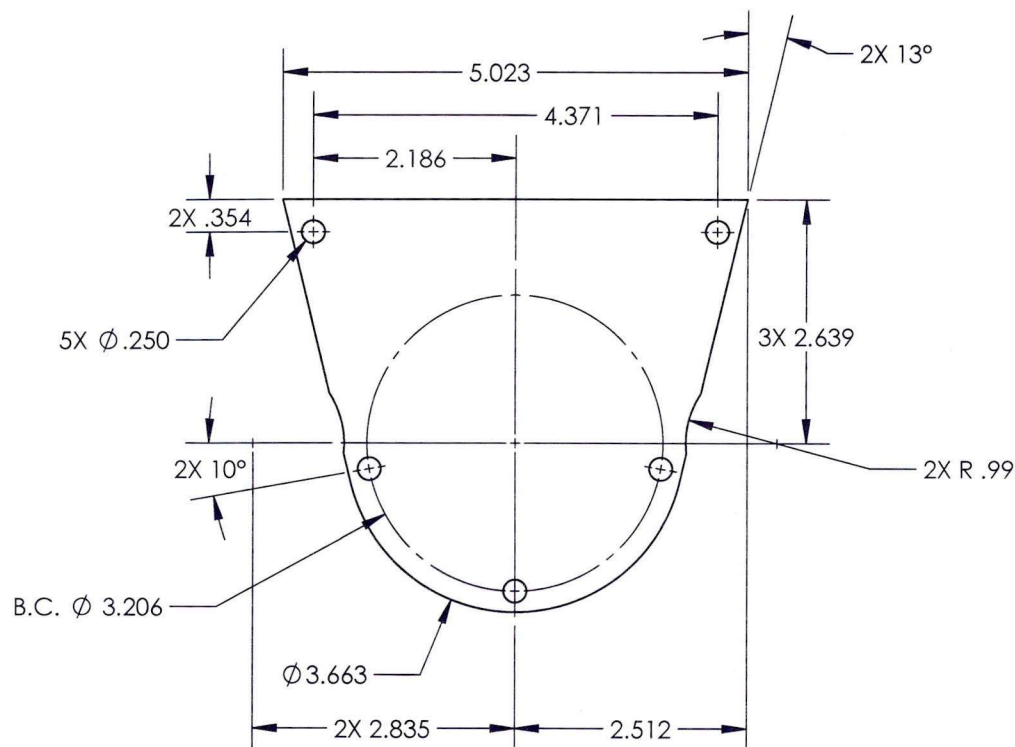
NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					
		Other/Details:					

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
9	16-0222	-03 CH'D DIM WAS (.125) IS .13, WAS (2X 13°) IS 2X 13°.	11/23/2016	RJC	SM



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 188362 MGS
19-01-08

(-03)
BOTTOM COVER

DART AEROSPACE	
TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2905-101-03	REV 9
MAT'L 6061 HEAT TREAT FINISH CLEAR ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/
DRAWN BY: PERRITT CHECKED: DUERFELDT OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:2	DATE 4/23/2010
SHEET 4 OF 18	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S144570



Part: RBEL135M-2905-101-03

Job No: 188362

Serial No/Batch: S144570

Revision: 9

Inspector:

Exp Date:

Instructions:

Date: 01/14/19



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042268



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042268
PO Date: 1/14/19
Due Date: 1/25/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188362	RBEL135M-2905-101-03	Bottom Cover -Issue P/O to ATG; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	1/14/19	5 pcs	0 pcs	5 pcs	\$15.78/pcs	\$78.90
Line Item Note * as soon as possible please :(*											
2	186650	647.5710	GPS Mount Outsource process- Anodize per QSI017 4.1.10.1	Firmed	-	1/14/19	8 pcs	0 pcs	8 pcs	\$8.33/pcs	\$66.64
Line Item Note * as soon as possible please :(*											
3	188488	RBEL135M-2901-101-03	Bottom Cover -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	1/14/19	5 pcs	0 pcs	5 pcs	\$15.78/pcs	\$78.90

DAS
38
9-89



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PURCHASE ORDER PO042268



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4		646.3719	Doubler (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O _____ATG, balck anodize and prime as per dwg 646.3719 Rev. A	Firmed	-	1/14/19	20 pcs	0 pcs	20 pcs	\$6.73/pcs	\$134.60

Grand Total: \$359.04

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/16/19 8:08 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917052

Date: 17-Jan-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
5 ea	Part: RBEL135M-2905-101-03 Bottom Cover Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 24471	Rev: 9	PO: PO042268 Line: 1
5 ea	Part: RBEL135M-2901-101-03 Bottom Cover Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 24473	Rev: A	PO: PO042268 Line: 3
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>17/1/19</u> Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			